

# Receiving Report

Date: 13/4/28

Batch No: M/26166

Supplier: CAMPV

Dart P/O: 20227

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection OK 13/04/28 N/A ☐  
 Work Order ☐ N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 13/4/28  
 Date    
 Received/Costing    
 Initial  

Location

## Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors      PO ID PO20227      Receipt Dates from 6/28/2013 to 6/28/2013

All Item ID/GL/WOs	All Rec. Employees	All Currencies

Grouped by Vendor ID

[illegible]





Sapa

**Rapport des propriétés mécaniques  
Mechanical Properties Test Report**

Client / Customer :

Adresse / Address :

# commande Indalex / Indalex order # : 3031309

# bon de commande / Purchase order # : 733027

# de matrice / Die # : MS 9506

Description : 3/4"X3/4"X.062" ANGLE

Alliage &amp; trempage / Alloy &amp; temper : 6063 T52

Customer Part #: 5318-1175

# Contrôle / Control # : 88894-1

# Coulée / Cast # : 13030151A

	Min.requis Min.required	Résultat actuel Actual results
Tension ultime Ultimate stress (psi)	22 000 @ 30 000	22 906
Contrainte élastique Yield stress (psi)	16 000 @ 25 000	16 167
% élongation dans 2" % elongation in 2"	8	9
Dureté Rockwell E (hre) Rockwell E Hardness (hre)	54 @ 67	54

## Composition chimique typique / Typical chemical composition :


	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0,20 - 0,60	0,35 Max	0,10 Max	0,10 Max	0,45 - 0,90	0,10 Max	0,10 Max	0,10 Max
6005	0,60 - 0,90	0,35 Max	0,10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0,10 Max	0,10 Max
6005A	0,66 - 0,74	0,14 - 0,28	0,08 - 0,16	0,18 - 0,26	0,46 - 0,54	0,03 Max	0,05 Max	0,05 Max
6061	0,40 - 0,80	0,70 Max	0,15 - 0,40	0,15 Max	0,80 - 1,20	0,04 - 0,35	0,25 Max	0,15 Max
6351	0,7 - 1,3	0,5 Max	0,10 Max	0,40 - 0,80	0,40 - 0,80	---	0,20 Max	0,20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-08 excepté pour la section 8.2 (nombre de spécimen) .

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-08 except for section 8.2 (number of specimen) .

Sincèrement vôtre,  
Yours truly,

date : 2013-03-28

  
Gilles Pelletier  
Technicien de la qualité  
Quality technician

# **CERTIFICATE OF COMPLIANCE**

BILL TO		S763		Cert Code: 2		DIE NUMBER		DATE OF SHIPMENT		EXTRUDEX ORDER NO.		MANIFEST NO.	
SHIP TO		1552		CUSTOMER PO		S 3488		11/3/2011		139288 - 5		255853	
				C64469		ALLOY 6063		SALESMAN		MADE IN CANADA			
SO DESCRIPTION		CUSTOMER PART NUMBER		V843032		TEMPER T5		HOUSE ACCOUNTS					
.750"x.062" SC AN						PART DESCRIPTION		.750"x.062" SC AN		CERTIFICATION		C OF C REQUIRED	

## **Chemical Composition**

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11	0.40	0.16	0.01	0.03	0.50	0.01	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.02

2BP991 6063

*David Natale*

David Natale  
Quality Control Manager

R190815

PACKING LIST DATE: 05/13/13

PAGE 6 09:37AM

ACCOUNT NO: 101411

TO:

SHIP TO:

ST

ORDERED: 05/09/13 PO#: 33231-F  
SHIPPED: 05/13/13 REF PO#:  
SP FROM: Finished Material - Washington  
REP NO.: 00SA

SHPVIA: WILL CALL  
TERMS : 1/2% 10 Days, Net 30

SKIDS : 10 GROSS WT : 43546

## PRODUCT DESCRIPTION

SHIPPED PCS SHIPPED LBS

## DEFARS COMPLIANT

PLATE# : 286653A

HEAT# : PM5126

BHN : 281

C - 0.4140 Mn - 1.4500 P - 0.0120 S - 0.0006 Si - 0.2870  
Cr - 1.0000 Mo - 0.1640

A2-05000

1/2 X 32-3/4" X 127-13/16" A2 PLT.

AIRTRUE DLX

COUNTRY OF ORIGIN FRANCE

DEFARS COMPLIANT

ASTM: A-681-08

1

623

PLATE# : 283505A

HEAT# : PM5048

BHN : 241

C - 0.9680 Mn - 0.6190 P - 0.0080 S - 0.0007 Si - 0.2880  
Ni - 0.2420 Cr - 5.2520 Mo - 0.9320 Cu - 0.1170 V - 0.2190  
W - 0.0030

1

623

A2-05000

1/2 X 32-3/4" X 127-3/4" A2 PLT

AIRTRUE DLX

\*\*\* Continued \*\*\*



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO20227**

Purchase Order Date 6/18/2013

PO Print Date 6/24/2013

Page Number 1 of 1

**Order From :**

VC-CAM002

**Ship To :** DART AEROSPACE LTD

CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
6/13/2013

**Contact Name**

**Vendor Phone** 800 667 4248

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

Destination-Collect

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	List Price	Disc %	Discounted Unit Price	Extended Price
1	M6063T5A0.750W.063	Angle6063T5 .750 X.750 X.063w	7/2/2013 Yes 7/2/2013		100.00				\$36.47
Line Total:									\$36.47
2	MSTEEL-A2-B0.500X1.250	AISI A2 TOOL STEEL BAR, 0.500 X 1.250	7/2/2013 Yes 7/2/2013		124.50				\$1,800.00
MATERIAL: A2 TOOL STEEL, ANNEALED CONDITION, AS PER A681 OR FED QQ-T-570									
Line Total:									\$1,800.00
PO Total:									\$1,836.47

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

Change Nbr: 2

Change Date: 6/24/2013